

## FRONT BUMPER (for Standard) > REMOVAL

for Preparation [Click here](#)

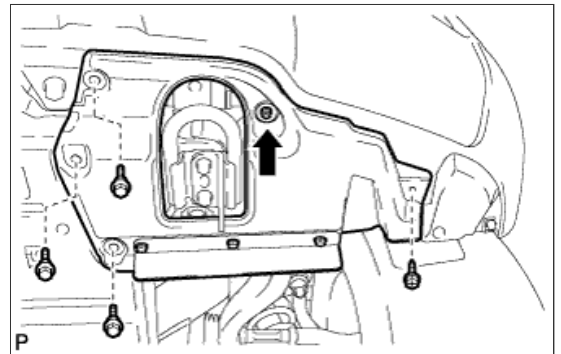
### 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (for HID Headlight)

#### NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected ([Click here](#)).

### 2. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY LH

- a. Remove the 3 bolts and screw.
- b. Turn the clip indicated by the arrow in the illustration to remove the fender splash shield.



### 3. REMOVE FRONT FENDER SPLASH SHIELD SUB-ASSEMBLY RH

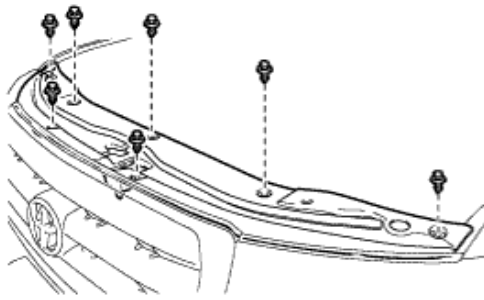
#### HINT:

Use the same procedures described for the LH side.

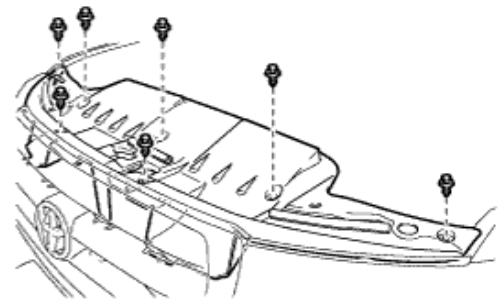
### 4. REMOVE UPPER RADIATOR SUPPORT SEAL

- a. Remove the 7 clips and radiator support seal.

for 1GR-FE, 2UZ-FE:

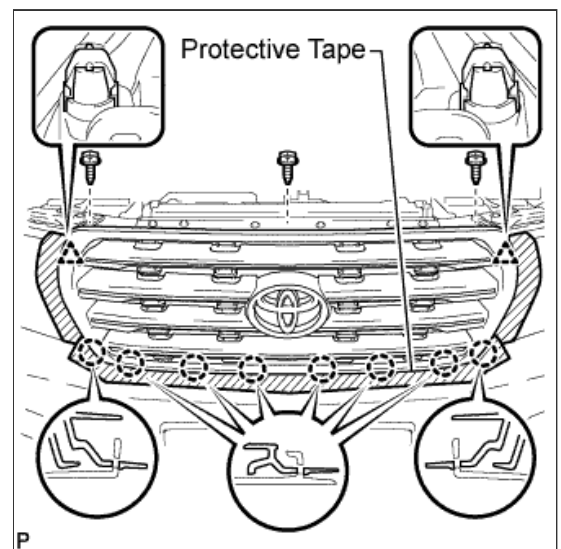


for 1VD-FTV:



## 5. REMOVE RADIATOR GRILLE ASSEMBLY

- a. Put protective tape around the radiator grille.
- b. Remove the 3 screws.
- c. Detach the 2 clips and 8 claws, and remove the radiator grille.

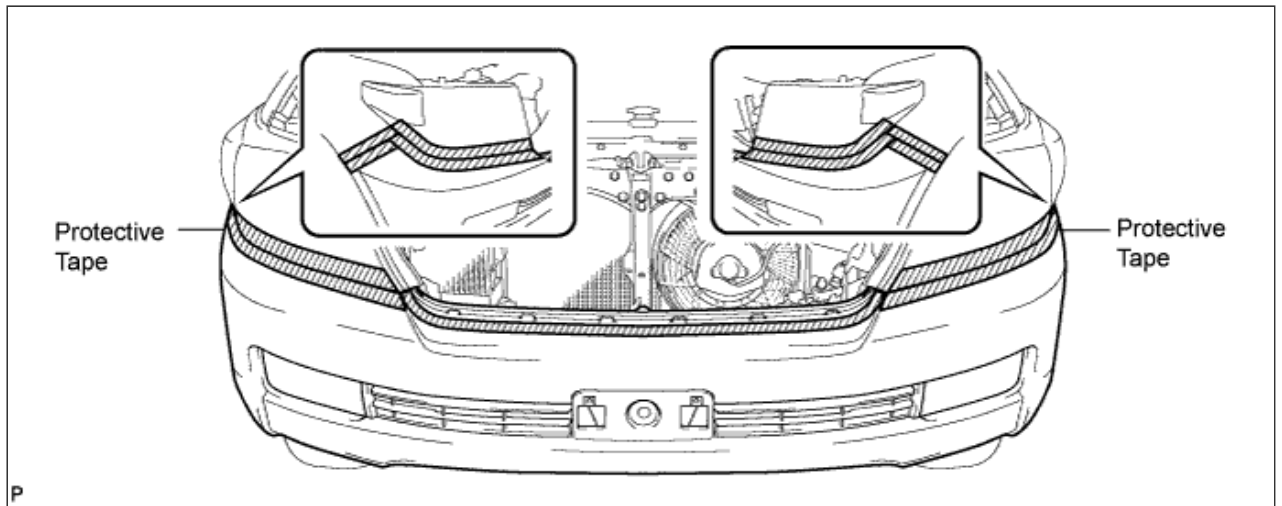


## 6. REMOVE FRONT BUMPER COVER

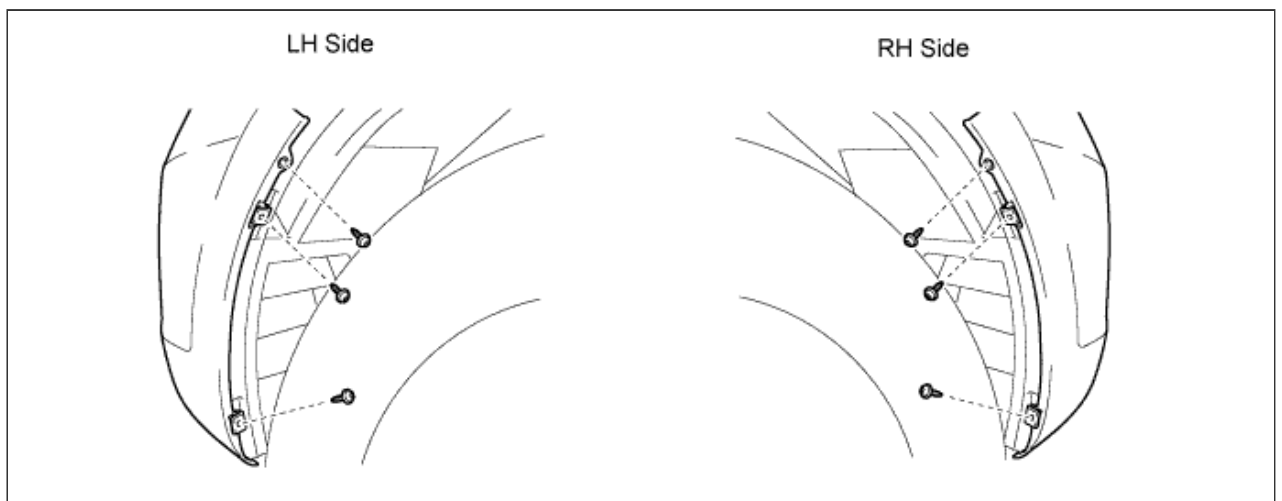
### HINT:

For the front bumper cover with garnish, use the procedures described below.

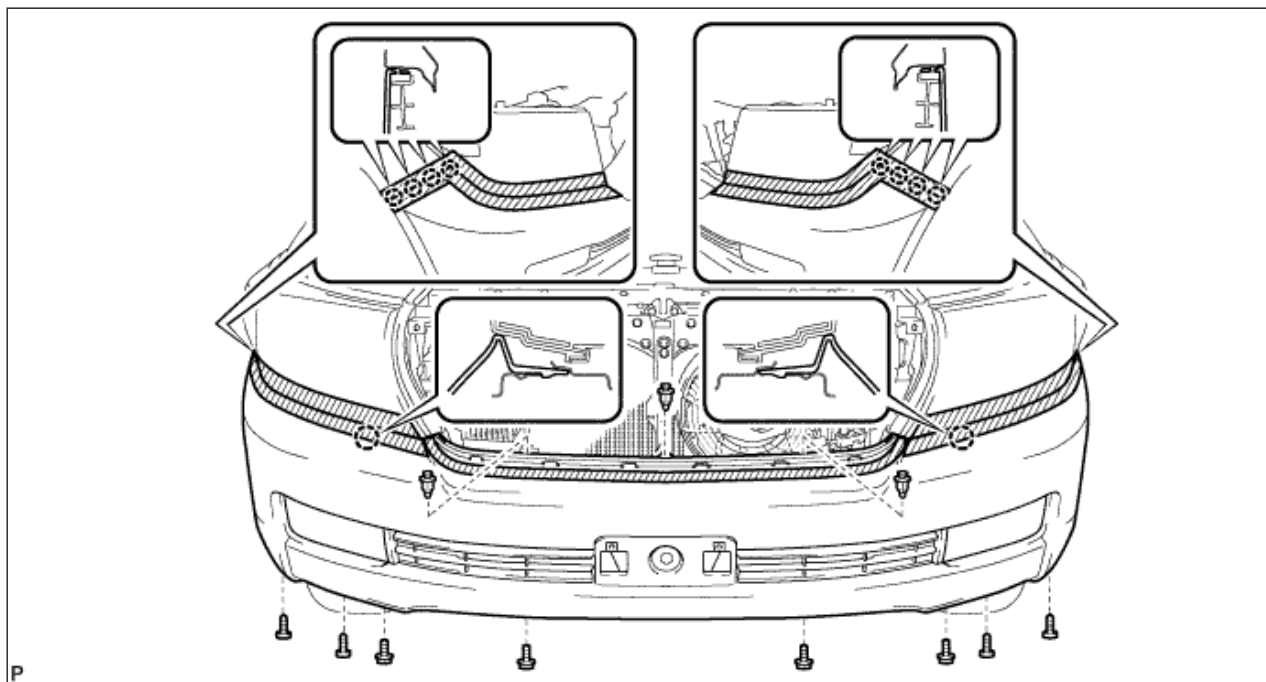
- a. Put protective tape around the bumper cover.



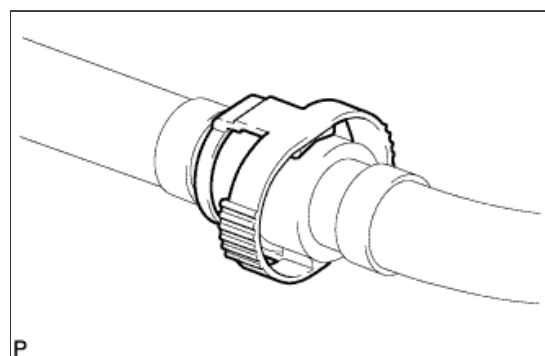
- b.** Using a T30 "TORX" socket, remove the 6 screws.



- c.** Remove the 3 clips, 4 screws and 4 bolts.
- d.** w/o TOYOTA Parking Assist-sensor System, w/o Fog Light:  
Detach the 10 claws and remove the bumper cover.
- e.** w/ TOYOTA Parking Assist-sensor System or w/ Fog Light:  
Detach the 10 claws, disconnect the No. 4 engine room wire connector and remove the bumper cover.

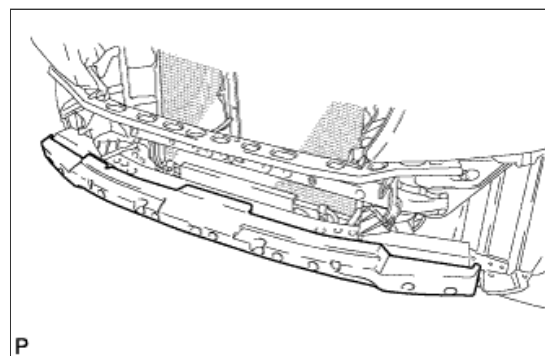


- f. w/ Headlight Cleaner System:**  
Disconnect the headlight cleaner hose and remove the bumper cover.



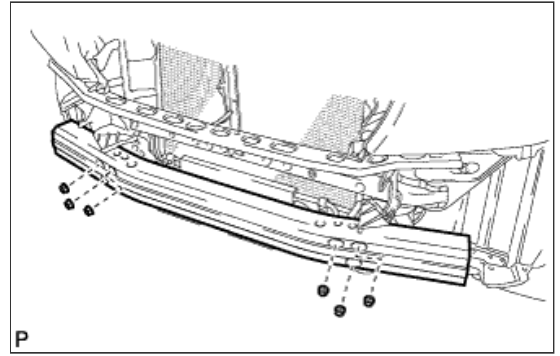
## 7. REMOVE FRONT BUMPER ENERGY ABSORBER

- a. Remove the energy absorber.**



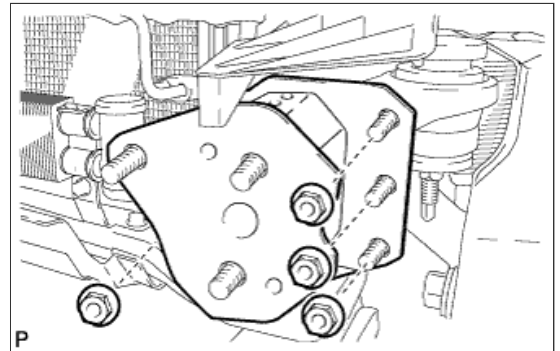
## 8. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSEMBLY

- a. Remove the 6 nuts and reinforcement.**



## 9. REMOVE FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY LH

- a. Remove the 4 nuts and bumper extension.



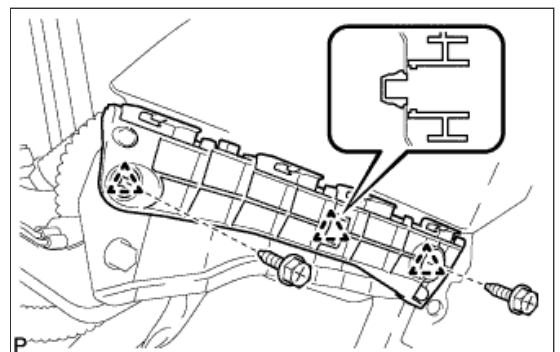
## 10. REMOVE FRONT NO. 2 BUMPER EXTENSION SUB-ASSEMBLY RH

### HINT:

Use the same procedures described for the LH side.

## 11. REMOVE FRONT BUMPER SIDE SUPPORT LH

- a. Remove the 2 screws.
- b. Detach the 3 clips and remove the side support.



## 12. REMOVE FRONT BUMPER SIDE SUPPORT RH

### HINT:

Use the same procedures described for the LH side.

### 13. REMOVE HEADLIGHT ASSEMBLY LH

- a. for Standard:  
Remove the headlight assembly LH ([Click here](#)).
- b. for HID Headlight:  
Remove the headlight assembly LH ([Click here](#)).

### 14. REMOVE HEADLIGHT ASSEMBLY RH

#### HINT:

Use the same procedures described for the LH side.

### 15. REMOVE FRONT UPPER CENTER BUMPER RETAINER

- a. Remove the 3 bolts and bumper retainer.

