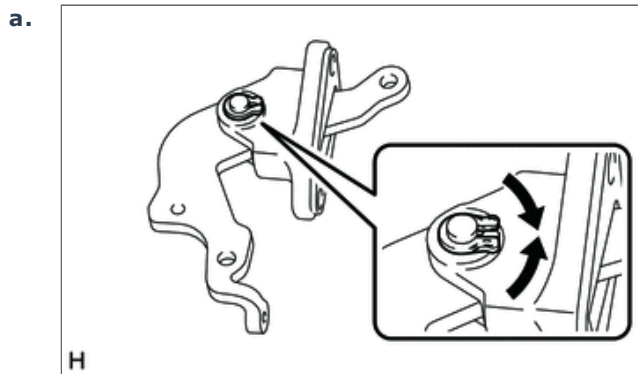
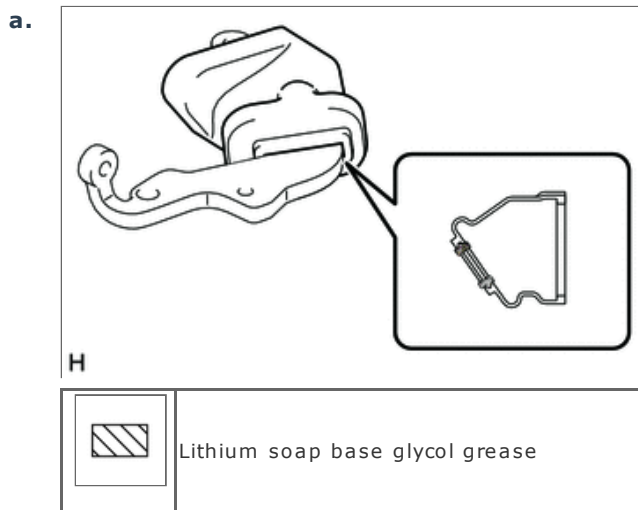


CAUTION / NOTICE / HINT**HINT:**

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

PROCEDURE**1.INSTALL PARKING BRAKE BELLCRANK BRACKET****47629**

Install the parking brake bellcrank bracket and pin to the parking brake bell crank LH with a new C-washer as shown in the illustration.

2.INSTALL PARKING BRAKE BELLCRANK BOOT**47634**

Apply a light coat of lithium soap base glycol grease to the parking brake bellcrank boot.

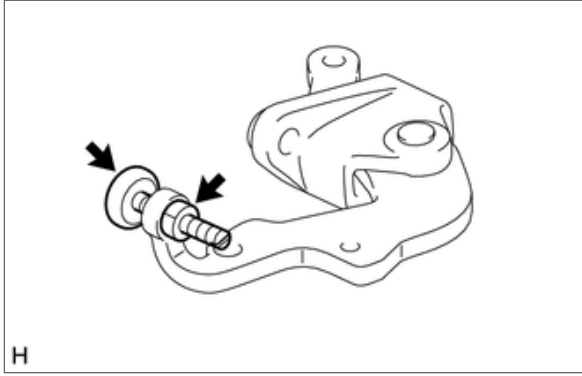
HINT:

Apply at least 0.2 to 0.25 g (0.007 to 0.008 oz.) of lithium soap base glycol grease to the parking brake bellcrank boot.

- b. Install the parking brake bellcrank boot to the parking brake bellcrank bracket.

3.INSTALL PARKING BRAKE BELLCRANK STOPPER BOLT**47639A**

a.



Install the parking brake bellcrank stopper bolt and nut to the parking brake bell crank LH.

HINT:

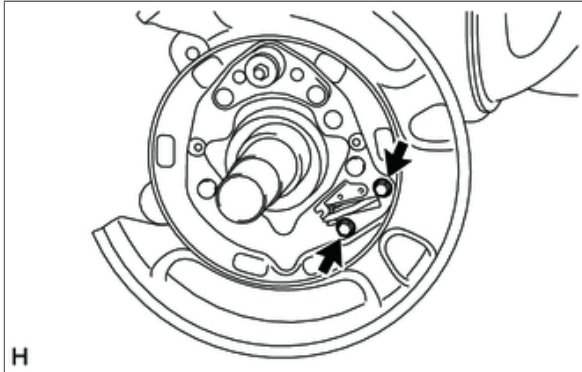
The nut is tightened in a later step when adjusting the parking brake lever travel.



4.INSTALL PARKING BRAKE BELL CRANK LH

47625B

a.



Install the parking brake bell crank LH with the 2 bolts.

Torque:

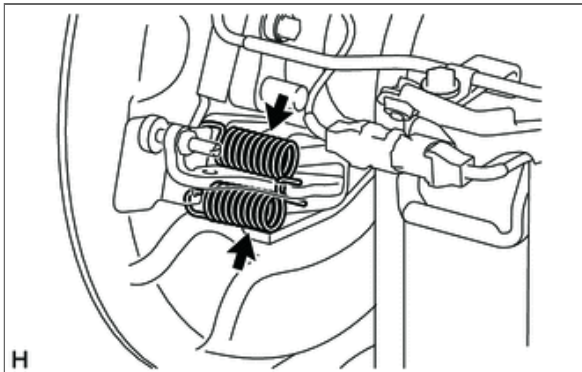
12.5 N*m (127 kgf*cm, 9 ft.*lbf)



5.INSTALL PARKING BRAKE BELL CRANK RETURN TENSION SPRING

47623B

a.

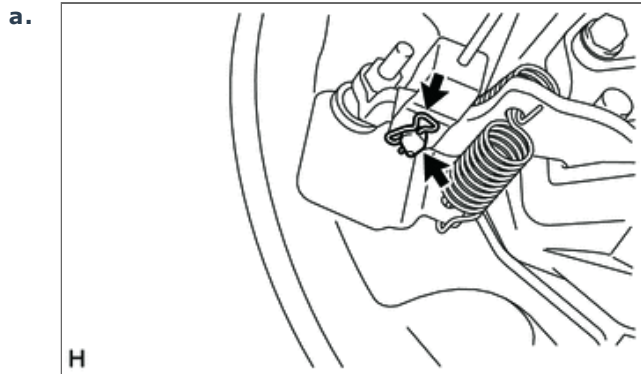


Install the 2 parking brake bell crank return tension springs.



6.CONNECT NO. 1 PARKING BRAKE CABLE ASSEMBLY

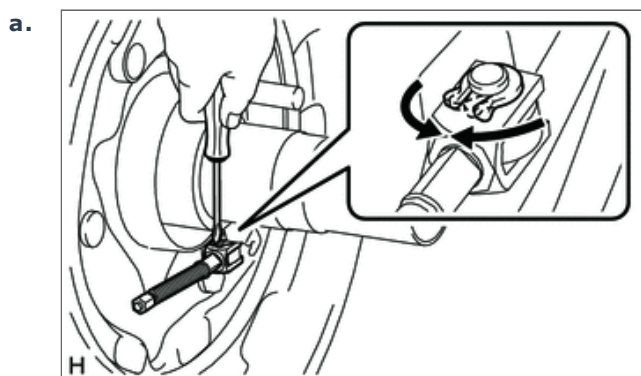
46410



Connect the No. 1 parking brake cable assembly with the pin and a new clip to the parking brake bell crank LH.

7.INSTALL PARKING BRAKE WIRE

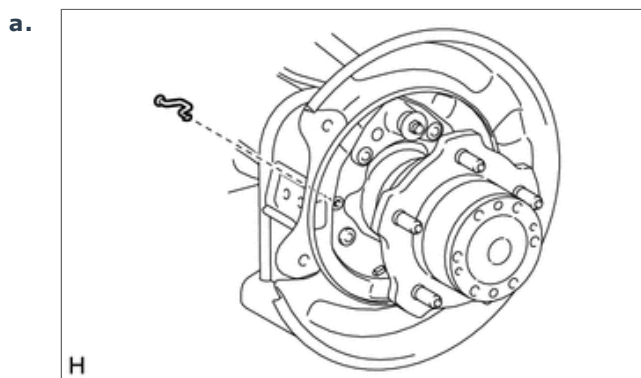
47616A



Install the parking brake wire with the pin and a new C-washer to the parking brake bell crank LH.

8.INSTALL PARKING BRAKE SHOE HOLD DOWN SPRING PIN (for Front Side)

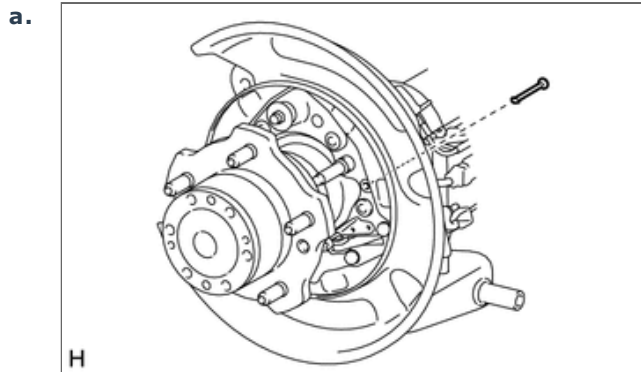
47447E



Install the parking brake shoe hold down spring pin.

9.INSTALL PARKING BRAKE SHOE HOLD DOWN SPRING PIN (for Rear Side)

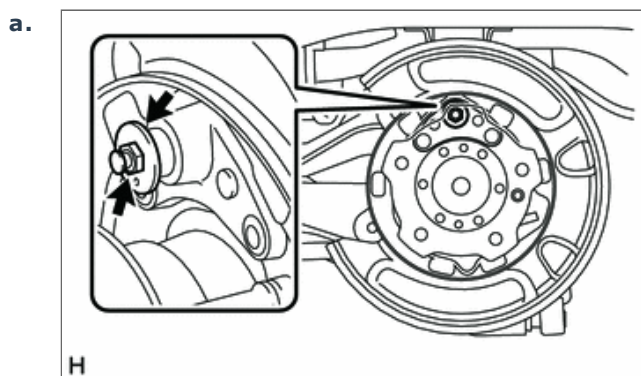
47447F



Install the parking brake shoe hold down spring pin.

10.INSTALL PARKING BRAKE SHOE GUIDE PLATE SET BOLT

47459B

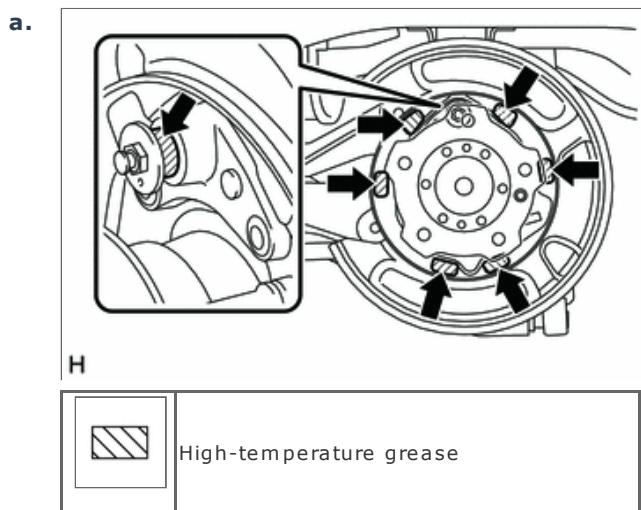


Install the parking brake shoe guide plate set bolt and parking brake shoe guide plate.

Torque:

18 N*m (184 kgf*cm, 13 ft.*lbf)

11.APPLY HIGH-TEMPERATURE GREASE



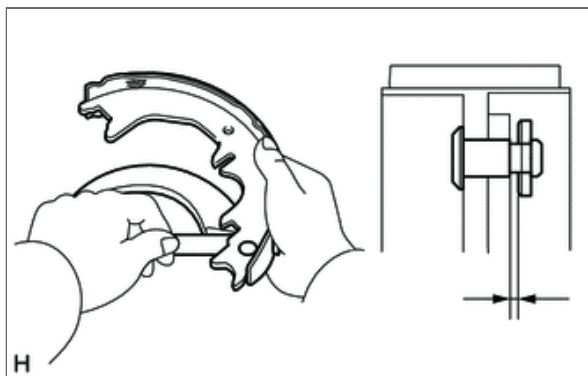
Apply a light coat of high-temperature grease to the areas of the backing plate which make contact with the shoe as shown in the illustration.

12.INSTALL PARKING BRAKE SHOE LEVER LH

47612

- a. Apply a light coat of high-temperature grease to the areas of the parking brake shoe lever LH which make contact with the No. 1 parking brake shoe assembly LH.

b.



Using a feeler gauge, measure the clearance between the No. 1 parking brake shoe assembly LH and parking brake shoe lever LH.

Standard clearance:

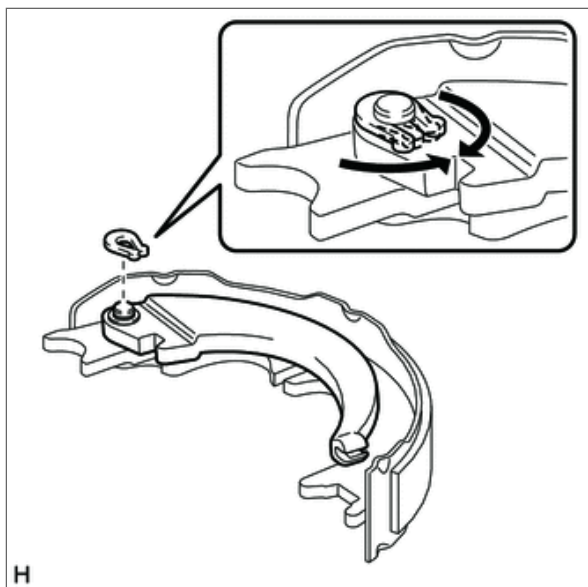
Less than 0.25 mm (0.00984 in.)

If the clearance is not within the specification, replace the shim with one of a different thickness so that the clearance is within the specification.

Standard Shim:

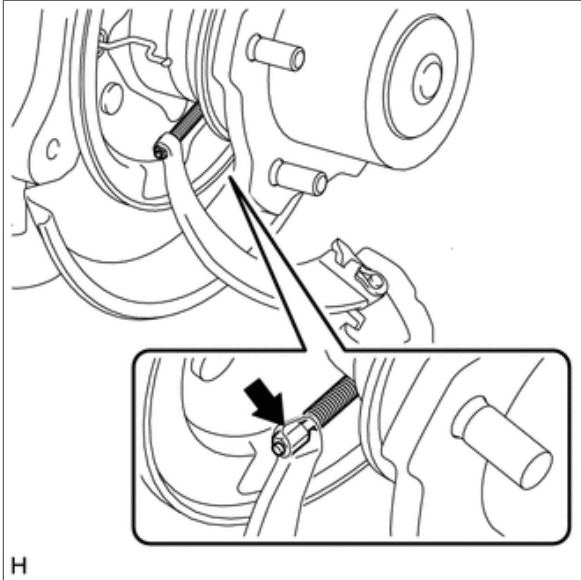
Shim Thickness	Shim Thickness
0.3 mm (0.0118 in.)	0.6 mm (0.0236 in.)
0.4 mm (0.0157 in.)	0.9 mm (0.0354 in.)
0.5 mm (0.0197 in.)	-

c.



Install the parking brake shoe lever and shim to the No. 1 parking brake shoe assembly LH with a new C-washer as shown in the illustration.

a.



Using needle-nose pliers, connect the parking brake wire to the parking brake shoe lever LH as shown in the illustration.

NOTICE:

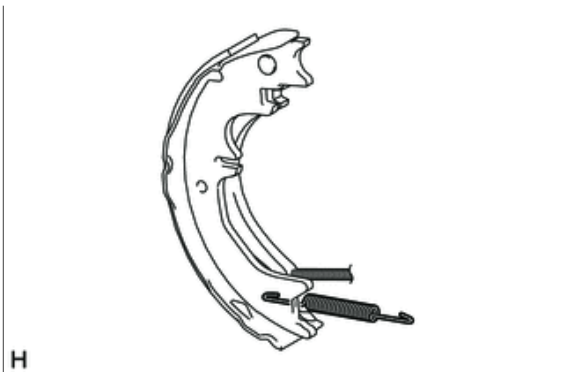
Be careful not to damage the parking brake wire.



14.INSTALL NO. 3 PARKING BRAKE SHOE RETURN TENSION SPRING

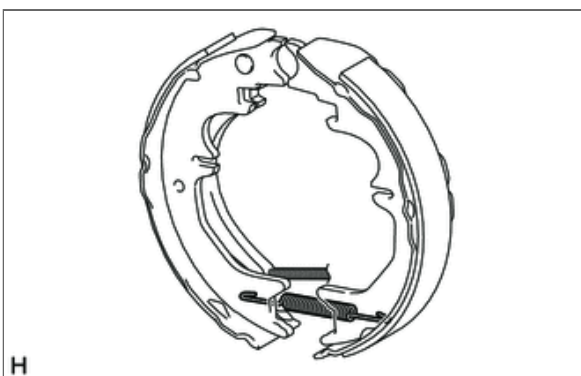
46550A

a.



Install the No. 3 parking brake shoe return tension spring to the No. 1 parking brake shoe assembly LH.

b.



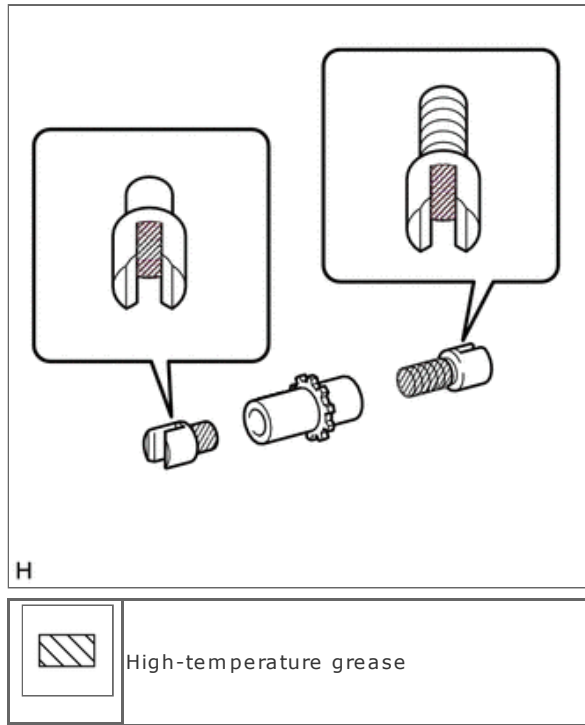
Install the No. 2 parking brake shoe assembly LH to the No. 3 parking brake shoe return tension spring.



15.INSTALL PARKING BRAKE SHOE ADJUSTING SCREW SET

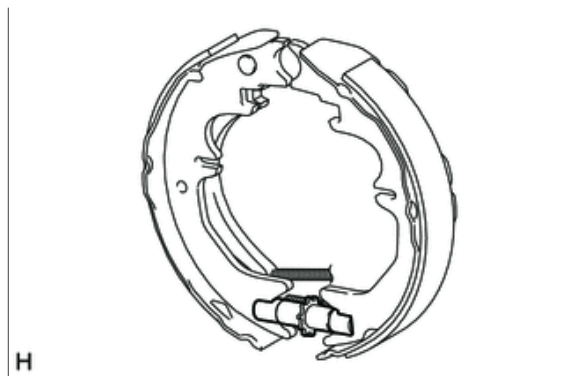
47406A

a.



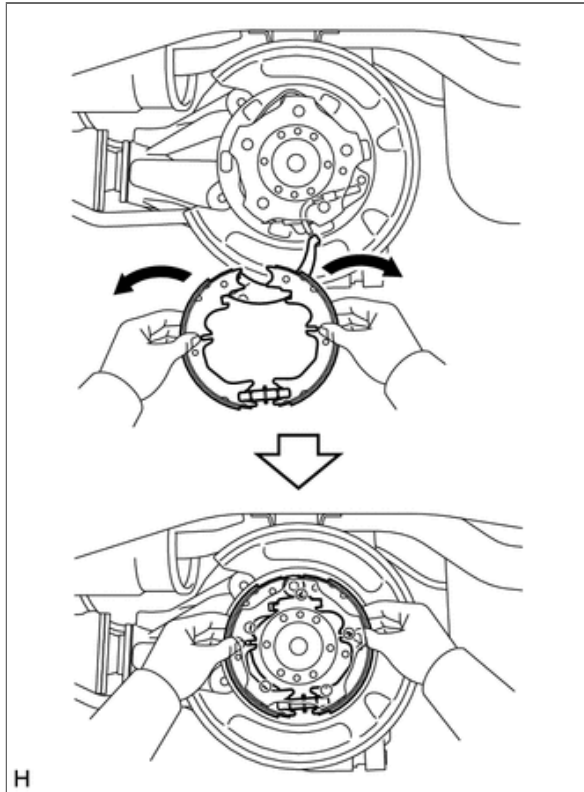
Apply a light coat of high-temperature grease to the areas of the shoe adjusting screw set shown in the illustration.

b.



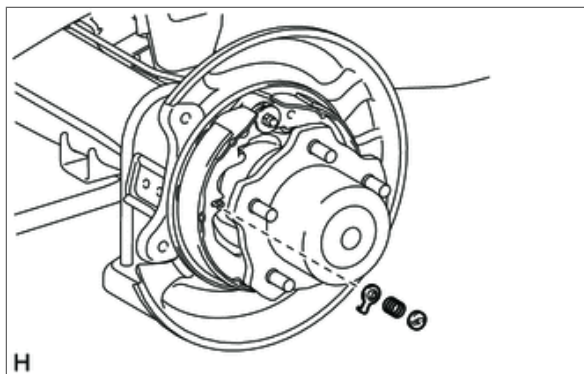
Install the parking brake shoe adjusting screw set.

a.

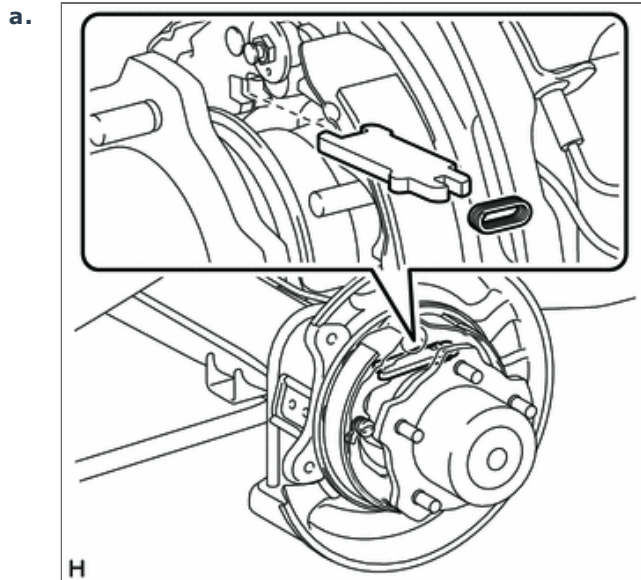


Pull the No. 1 parking brake shoe assembly LH and No. 2 parking brake shoe assembly LH open by hand, and then align them with the backing plate.

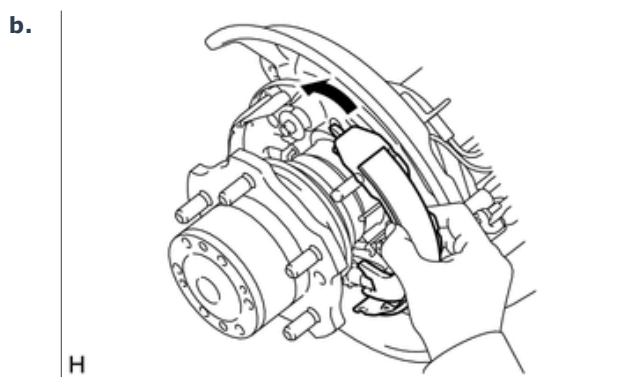
b.



Install the No. 1 parking brake shoe assembly LH to the backing plate with the 2 parking brake shoe hold down spring cups and parking brake shoe hold down spring.



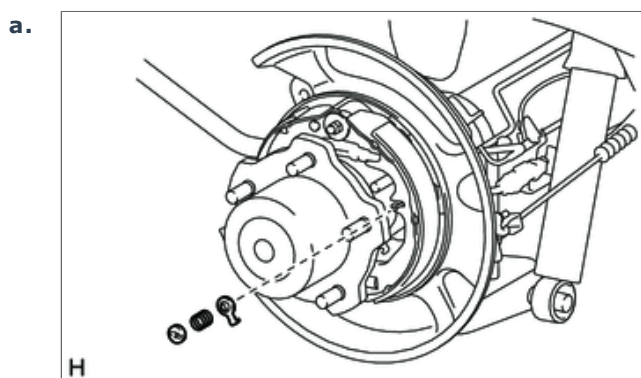
Install the parking brake shoe strut and parking brake shoe strut compression spring.



Install the No. 2 parking brake shoe assembly LH in the correct position.

18.INSTALL NO. 2 PARKING BRAKE SHOE ASSEMBLY LH

46590

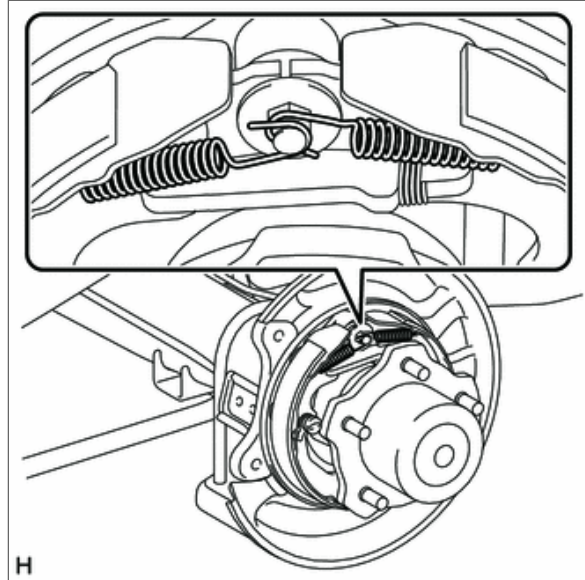


Install the No. 2 parking brake shoe assembly LH to the backing plate with the 2 parking brake shoe hold down spring cups and parking brake shoe hold down spring.

19.INSTALL NO. 2 PARKING BRAKE SHOE RETURN TENSION SPRING

46550E

a.



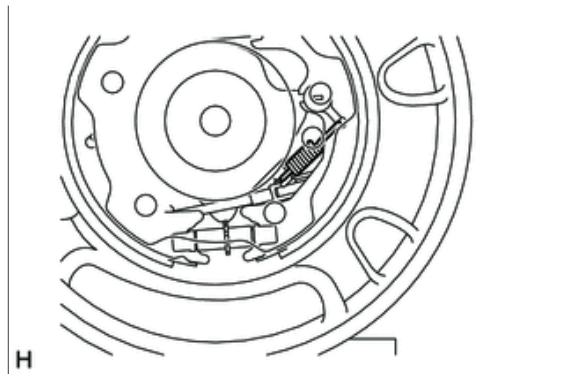
Install the 2 No. 2 parking brake shoe return tension springs.



20.INSTALL NO. 1 PARKING BRAKE SHOE RETURN TENSION SPRING

46550G

a.

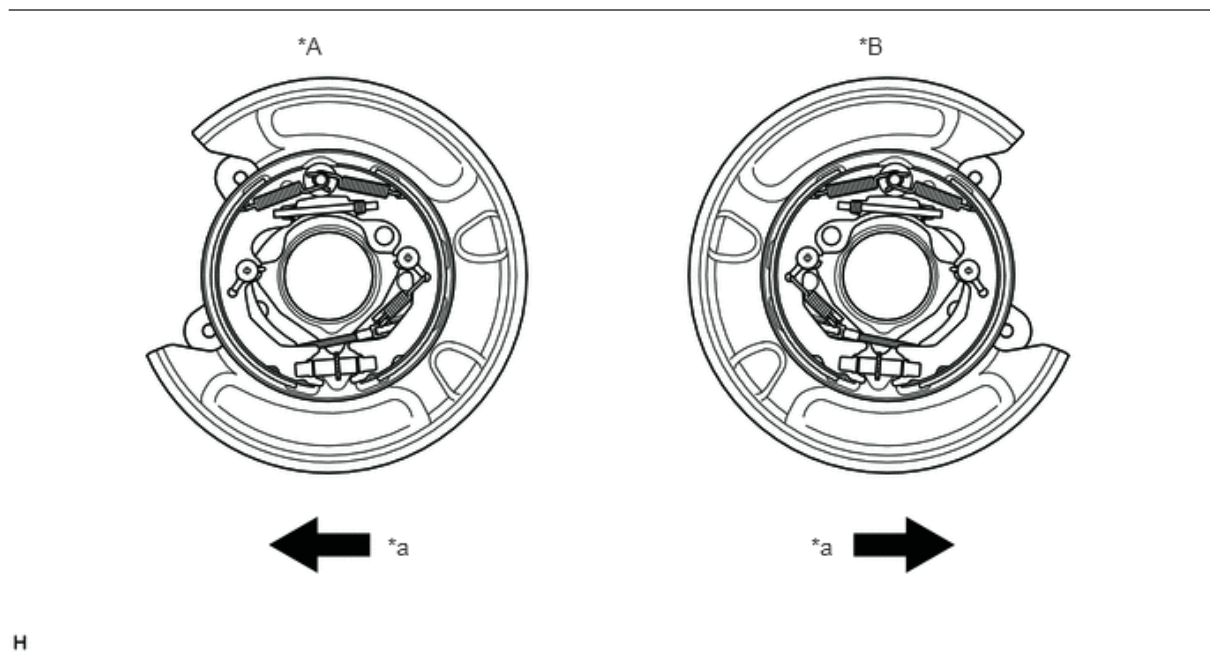


Install the No. 1 parking brake shoe return tension spring.



21.CHECK PARKING BRAKE INSTALLATION

a. Check that each part is installed properly.



H			
*A	for LH Side	*B	for RH Side
*a	Front	-	-

NOTICE:

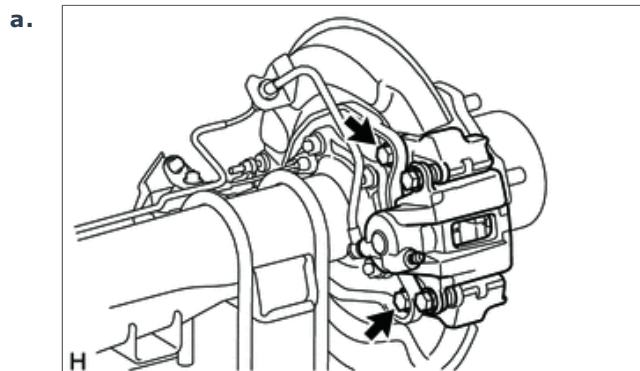
There should be no oil or grease adhering to the friction surfaces of the shoe lining and disc.

22.INSTALL REAR DISC

42431

Click here[Brake>BRAKE \(REAR\)>REAR BRAKE\(for Rear Disc Brake\)>INSTALLATION](#)

23.INSTALL REAR DISC BRAKE CYLINDER ASSEMBLY LH



Install the rear disc brake cylinder assembly LH with the 2 bolts.

Torque:

103 N*m (1050 kgf*cm, 76 ft.*lbf)

24.ADJUST PARKING BRAKE

Click here[Brake>PARKING BRAKE>PARKING BRAKE SYSTEM>ADJUSTMENT](#)

25.INSTALL REAR WHEEL

Click here[Suspension>TIRE / WHEEL>TIRE AND WHEEL>INSTALLATION](#)